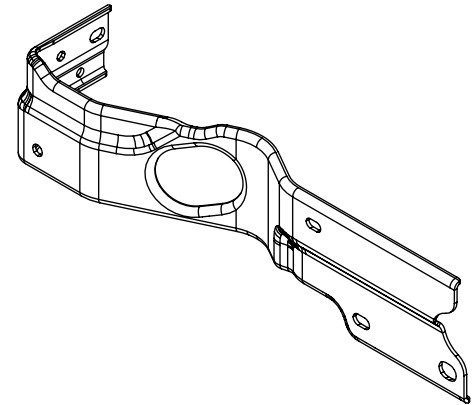
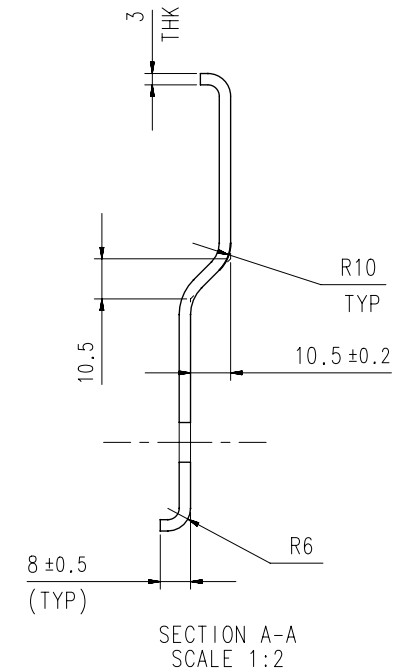
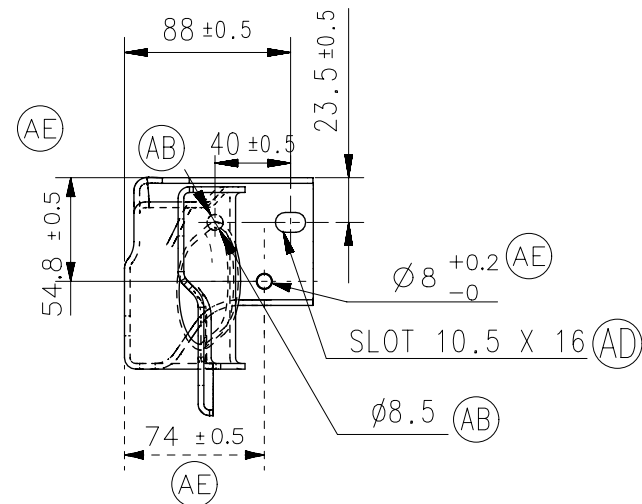




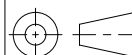
| <u>UNSPECIFIED TOLERANCES:</u> |               |
|--------------------------------|---------------|
| 1. FORMING TO FORMING          |               |
| <500                           | $\pm 0.5$     |
| >500                           | $\pm 0.8$     |
| 2. CD BETWEEN HOLES            |               |
| IN ONE PLANE                   | $\pm 0.2$     |
| IN DIFF PLANES                 | $\pm 0.5$     |
| 3. FORM TO PIERCE              | $\pm 0.5$     |
| 4. ANGULAR TOLERANCE           | $\pm 1^\circ$ |
| 5. HOLE SIZES                  | $+0.2/-0$     |
| 6. SLOT SIZES                  | $\pm 0.8$     |
| 7. GENERAL TOLERANCE           |               |
| UP TO 300                      | $\pm 0.8$     |
| ABOVE 300                      | $\pm 1.0$     |
| 8. FLANGE WIDTH                | $+1.0/-0.7$   |
| 9. JOGGLE DEPTH                | $+0.3/0$      |



1. IDEAS/IGES/JUG GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.
2. PART MUST BE FREE FROM FRACTURE, BURRS AND SHARP EDGES AND ANY SURFACE IMPERFACTION THAT MAY EFFECT FIT OR FUNCTION OF THE PART.
3. PART MUST FREE FROM STRETCHING, SCORING AND WRINKLES.
4. ALL UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS

|                   |     |           |                                                                            |      |      |       |         |
|-------------------|-----|-----------|----------------------------------------------------------------------------|------|------|-------|---------|
|                   |     |           |                                                                            |      |      |       |         |
| ER18C<br>0005345  | AJ  | A4        | PRODUCTION RELEASE                                                         | VS   | VS   | VB    | 14/12/1 |
| ECN18P<br>004269  | AH  | C2        | SLOT FLANGE LENGTH INCREASED<br>BY 2mm AS PER CDMM FEEDBACK,<br>WT UPDATED | AVA  | TRD  | VB    | 04/07/1 |
| ECN18P<br>003112  | AG  | C2<br>A4  | SLOT MODIFIED,PART NO ADVANCED<br>FROM C2 TO C3                            | AVA  | TRD  | VB    | 12/03/1 |
| ER17C<br>0004669  | AF  |           | PRODUCTION RELEASE                                                         | AVA  | TRD  | VB    | 21/12/1 |
| ECN16P<br>000565  | AE  | B3,<br>C3 | HOLE OF Ø 8 AND RELATIVE<br>DIM. ADDED                                     | TRD  | OVK  | DHM   | 20/4/1  |
|                   |     | A4        | PART ADVANCED FROM C1 TO C2                                                |      |      |       |         |
| ER14I<br>0002848  | AD  |           | SLOT 10.5X16 WAS 9X16,WEIGHT<br>UPDATED,AS PER CDMM FEEDBACK               | AVA  | OVK  | DHM   | 26/12/1 |
| ER14C<br>0002710  | AC  |           | PRODUCTION RELEASE                                                         | OVK  | OVK  | RNM   | 01/07/1 |
| ECN/<br>12P013541 | AB  |           | HOLE ø8.5 ADDED,DIM.40 ADDED                                               | OVK  | OVK  | RNM   | 21/06/1 |
| ECN/<br>11P010081 | AA  |           | AS PER L0 FEED BACK                                                        | MD   | OVK  | RNM   | 28/03/1 |
| E.R.NO.           | LET | LOC       | REVISIONS                                                                  | DSNR | CKR. | APPR. | DATE    |

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                            |        |        |        |        |      |      |      |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------|--------|--------|--------|--------|------|------|------|------|-----------------|--------------------------------------------|--------|--------|--------|-------|------------------|------|------|------------------|------|------|-----------------|--------|------|--------|--------|--------|--------------------|------|------|------|--------|--------|----|----|----|--------------------|---|------|----|------|------|----|----|----|
| <div>&lt;SC&gt; :SIGNIFICANT CHARACTERISTICS</div> <div>▽ :CRITICAL CHARACTERISTICS</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                            |        |        |        |        |      |      |      |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                            |        |        |        |        |      |      |      |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                            |        |        |        |        |      |      |      |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| DIMENSIONS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                            |        |        |        |        |      |      |      |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| <table><tr><td>LINEAR IN mm.</td><td>OVER UPTO</td><td>0.5</td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td></tr><tr><td></td><td></td><td>3</td><td>6</td><td>30</td><td>120</td><td>400</td><td>1000</td><td>2000</td><td>4000</td></tr></table>                                                                                                                                                                                                                                                                              |                                            |        |        |        |        |      |      |      |      | LINEAR IN mm.   | OVER UPTO                                  | 0.5    | 3      | 6      | 30    | 120              | 400  | 1000 | 2000             |      |      | 3               | 6      | 30   | 120    | 400    | 1000   | 2000               | 4000 |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| LINEAR IN mm.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | OVER UPTO                                  | 0.5    | 3      | 6      | 30     | 120  | 400  | 1000 | 2000 |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                            | 3      | 6      | 30     | 120    | 400  | 1000 | 2000 | 4000 |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| <table><tr><td>f FINE (X.XXX)</td><td>±0.05</td><td>±0.05</td><td>±0.1</td><td>±0.15</td><td>±0.2</td><td>±0.3</td><td>±0.5</td><td>-</td></tr><tr><td>m MEDIUM (X.XX )</td><td>±0.1</td><td>±0.1</td><td>±0.2</td><td>±0.3</td><td>±0.5</td><td>±0.8</td><td>±1.2</td><td>±2</td></tr><tr><td>c COARSE (X.X )</td><td>±0.2</td><td>±0.3</td><td>±0.5</td><td>±0.8</td><td>±1.2</td><td>±2</td><td>±3</td><td>±4</td></tr><tr><td>v VERY COARSE (X )</td><td>-</td><td>±0.5</td><td>±1</td><td>±1.5</td><td>±2.5</td><td>±4</td><td>±6</td><td>±8</td></tr></table> |                                            |        |        |        |        |      |      |      |      | f FINE (X.XXX)  | ±0.05                                      | ±0.05  | ±0.1   | ±0.15  | ±0.2  | ±0.3             | ±0.5 | -    | m MEDIUM (X.XX ) | ±0.1 | ±0.1 | ±0.2            | ±0.3   | ±0.5 | ±0.8   | ±1.2   | ±2     | c COARSE (X.X )    | ±0.2 | ±0.3 | ±0.5 | ±0.8   | ±1.2   | ±2 | ±3 | ±4 | v VERY COARSE (X ) | - | ±0.5 | ±1 | ±1.5 | ±2.5 | ±4 | ±6 | ±8 |
| f FINE (X.XXX)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | ±0.05                                      | ±0.05  | ±0.1   | ±0.15  | ±0.2   | ±0.3 | ±0.5 | -    |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| m MEDIUM (X.XX )                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | ±0.1                                       | ±0.1   | ±0.2   | ±0.3   | ±0.5   | ±0.8 | ±1.2 | ±2   |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| c COARSE (X.X )                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | ±0.2                                       | ±0.3   | ±0.5   | ±0.8   | ±1.2   | ±2   | ±3   | ±4   |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| v VERY COARSE (X )                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | -                                          | ±0.5   | ±1     | ±1.5   | ±2.5   | ±4   | ±6   | ±8   |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| <table><tr><td rowspan="2">ANGULAR IN deg.</td><td colspan="8">LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.</td></tr><tr><td>OVER UPTO</td><td>-</td><td>10</td><td>50</td><td>120</td><td>400</td><td colspan="2"></td></tr><tr><td></td><td></td><td>10</td><td>50</td><td>120</td><td>400</td><td>-</td><td colspan="2"></td></tr></table>                                                                                                                                                                                                                         |                                            |        |        |        |        |      |      |      |      | ANGULAR IN deg. | LENGTH OF SHORTER SIDE OF THE ANGLE IN mm. |        |        |        |       |                  |      |      | OVER UPTO        | -    | 10   | 50              | 120    | 400  |        |        |        |                    | 10   | 50   | 120  | 400    | -      |    |    |    |                    |   |      |    |      |      |    |    |    |
| ANGULAR IN deg.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | LENGTH OF SHORTER SIDE OF THE ANGLE IN mm. |        |        |        |        |      |      |      |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | OVER UPTO                                  | -      | 10     | 50     | 120    | 400  |      |      |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                            | 10     | 50     | 120    | 400    | -    |      |      |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| <table><tr><td>f FINE (X.XXX)</td><td>±1°</td><td>±0°30'</td><td>±0°20'</td><td>±0°10'</td><td>±0°5'</td></tr><tr><td>m MEDIUM (X.XX )</td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>c COARSE (X.X )</td><td>±1°30'</td><td>±1°</td><td>±0°30'</td><td>±0°15'</td><td>±0°10'</td></tr><tr><td>v VERY COARSE (X )</td><td>±3°</td><td>±2°</td><td>±1°</td><td>±0°30'</td><td>±0°20'</td></tr></table>                                                                                                                                                |                                            |        |        |        |        |      |      |      |      | f FINE (X.XXX)  | ±1°                                        | ±0°30' | ±0°20' | ±0°10' | ±0°5' | m MEDIUM (X.XX ) |      |      |                  |      |      | c COARSE (X.X ) | ±1°30' | ±1°  | ±0°30' | ±0°15' | ±0°10' | v VERY COARSE (X ) | ±3°  | ±2°  | ±1°  | ±0°30' | ±0°20' |    |    |    |                    |   |      |    |      |      |    |    |    |
| f FINE (X.XXX)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | ±1°                                        | ±0°30' | ±0°20' | ±0°10' | ±0°5'  |      |      |      |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| m MEDIUM (X.XX )                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                            |        |        |        |        |      |      |      |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| c COARSE (X.X )                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | ±1°30'                                     | ±1°    | ±0°30' | ±0°15' | ±0°10' |      |      |      |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| v VERY COARSE (X )                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | ±3°                                        | ±2°    | ±1°    | ±0°30' | ±0°20' |      |      |      |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                            |        |        |        |        |      |      |      |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |        |        |        |        |      |      |      |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |
| IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                            |        |        |        |        |      |      |      |      |                 |                                            |        |        |        |       |                  |      |      |                  |      |      |                 |        |      |        |        |        |                    |      |      |      |        |        |    |    |    |                    |   |      |    |      |      |    |    |    |

|                                                                     |      |                                    |                                                                                       |
|---------------------------------------------------------------------|------|------------------------------------|---------------------------------------------------------------------------------------|
| MAHINDRA & MAHINDRA LIMITED                                         |      |                                    |                                                                                       |
| TRACTOR DIVISION                                                    |      |                                    |                                                                                       |
| KANDIVLI(EAST), MUMBAI 400 101, INDIA.                              |      |                                    |                                                                                       |
| E.R. / PROC.REQ.NO :<br>ER22C0000175                                |      | PART NO. :<br>007541861C3 (AE)(AG) |                                                                                       |
| PART NAME :<br>BKT FLOOR MAIN MTG RH                                |      |                                    |                                                                                       |
| MATERIAL :<br>MFD 11 "D"-3mm THK AS PER<br>M&M STD FEG 000689 -HRPO |      | HEAT TREATMENT :<br>-----          |                                                                                       |
|                                                                     | NAME | SIGN                               | DATE                                                                                  |
| CAD ENGG.                                                           | NNK  |                                    | 28/02/2011                                                                            |
| DESIGNER                                                            | OVK  |                                    | 28/02/2011                                                                            |
| CHECKER                                                             | OVK  |                                    | 28/02/2011                                                                            |
| APPR.BY                                                             | RNM  |                                    | 28/02/2011                                                                            |
|                                                                     |      | FIRST USED TRCR. MODEL             |                                                                                       |
|                                                                     |      | M-STAR                             |                                                                                       |
|                                                                     |      | SCALE<br>1:4                       |  |
|                                                                     |      | SHEET 1 OF 1                       |                                                                                       |
|                                                                     |      | UNIT QTY. : 1                      |                                                                                       |
|                                                                     |      | WEIGHT : 1.297 kg (A)              |                                                                                       |
| ALL DIMENSIONS ARE IN mm.                                           |      | CHECK DRG WITH LATEST CHANGE       |                                                                                       |